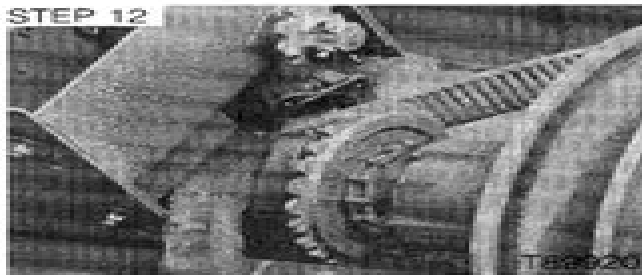


MAINTENANCE/ADJUSTMENTS

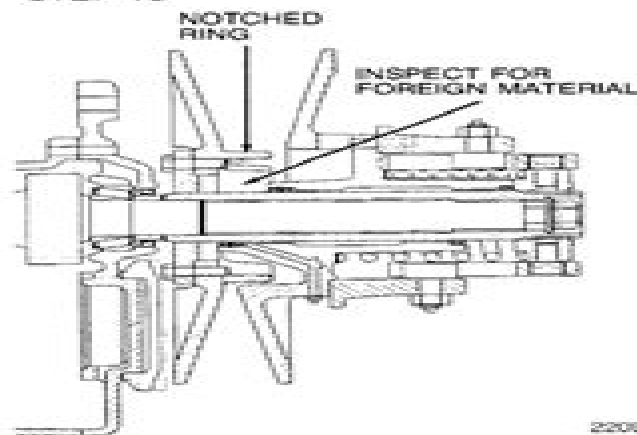
STEP 12



Remove the rotor drive belt through the opening between the drive coupling and the motor mounting bracket.

Belt Installation

STEP 13



TORQUE SENSING UNIT

Check torque sensing unit for foreign material between the pulley halves and clean if necessary. Foreign material will retard the adjustable pulley half, resulting in rotor belt slippage.

STEP 14



Install a new belt following the above procedure in the reverse order. Close the rear driven pulley half by loosening the compressor plate nuts. Make sure the bolts do not loosen. Remove the compressor plate and bolts. Rotate the pulleys by hand to allow the belt to take a set in the pulley groove.

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N Noddings



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